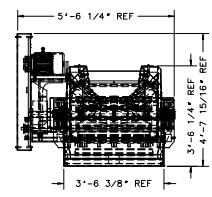
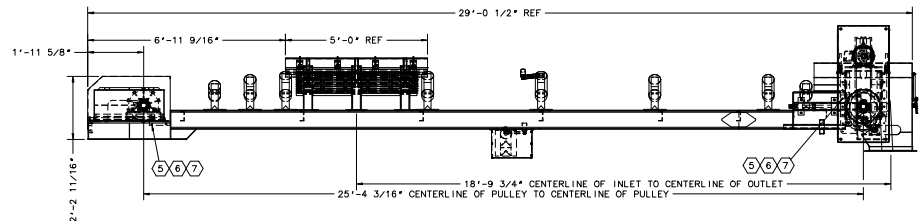


ITEM	QTY	DESCRIPTION	PART #	ITEM	QTY	DESCRIPTION	PART #
38	1	DESTACO CLAMP 225U	621-0-0074	1	1	MOTOR MOUNT ASSEMBLY TA3203H	204-2-2062
39	1	ARGONICS MICRO ERASER BELT CLEANER-30BW	622-0-0253	2	1	SHIELD ASSEMBLY TA3203H	204-2-0071
40	1	30" W X 54"-9" L SCANDURA BELT	615-0-0060	3	1	IMPACT CRADLE ASSY 30BW 45 DEG 8.5 BH 51IN	205-2-3106
41	2	V-BELT, B-80	605-0-0032	4	1	CREASABLE TAKE UP ASSEMBLY 12IN HD TELESCOPING-LH	205-2-3116

5	1	CREASABLE TAKE UP ASSEMBLY 12IN HD TELESCOPING-LH	205-2-3117
6	1	CTR30 DISCHARGE SPOUT WELDMENT WITH WIPER	205-2-3129
7	1	HINGED DOOR ASSY-30BW	205-2-3130
8	1	RETURN IDLER GUARD ASSEMBLY	205-2-3131
9	1	TAIL CROSS BRACE WELD - 30BW	205-2-3134
10	1	TELESCOPING TORQUE ARM WELDMENT TAJ	205-2-3135
11	1	TAIL COVER-30 BW 12 TU	205-2-3139
12	1	TAKE UP COVER LD5012	205-2-3140
13	1	TAKE UP COVER-LD5012-WIDE	205-2-3141
14	1	CTR2630 MAIN WELDMENT	205-2-3147
15	1	PROXIMITY SWITCH MOUNT BRACKET-TYPE E BEARING 2, 25-2	205-3-4090
16	1	HEAD SCRAPER BRACKET L-SIDE ARGONICS MICRO 1401A	205-3-4700
17	1	HEAD SCRAPER BRACKET R-SIDE ARGONICS MICRO 1401A	205-3-4701
18	1	BEARING SHIM PLATE 2.44 E	205-3-7572
19	1	TAIL SHAFT 30BW-2.44	205-3-7573
20	1	CTR30 DRIVE SHAFT-2.44	205-3-7580
21	2	LD5012 TAKE UP WELDMENT	225-2-1834
22	1	SHR RELIANCE XE 230/460 TEFC 18AT	600-0-0178
23	1	TA3203H32 SHAFT MOUNT SPEED REDUCER	602-0-0196
24	1	9.4 X 2B SK SHEAVE	603-0-0096
25	1	SHEAVE 6.2X2B-SDS	603-0-0169
26	1	BUSHING-SDS 1-1/8	604-0-0072
27	1	TAPERED BUSHING ASSEMBLY TA3203TB X 2-3/16 DIA	604-0-0103
28	1	BUSHING SK 1-1/8	604-0-0168
29	1	PY1432 CF MND SF 2.44	608-0-0567
30	1	PY 1432 CF MND SF 2.44 38 H	608-0-0568
31	2	FMC D7501-30 20DEG TROUGHING IDLER	609-0-0247
32	2	FMC D7502-30 45DEG TROUGHING IDLER	609-0-0248
33	1	FMC D7505-30 45DEG TROUGHING IDLER SELF ALIGNING	609-0-0249
34	3	FMC D7528-30 35DEG TROUGHING IDLER	609-0-0250
35	1	FMC D7521-30 RUBBER TREAD RETURN IDLER SELF ALIGNING	609-0-0252
36	4	BEARING 2-BOLT PILLOW BLOCK TYPE E 2-7/16	610-0-0170
37	1	PROXIMITY SWITCH ALLEN BRADLEY 872CA10N18A2	616-0-0174

HARDWARE			ITEM	QTY	DESCRIPTION	PART #
1	72	HEX BOLT 5/8 X 2	1	72	HEX BOLT 5/8 X 2	HB10C3205
2	72	FLAT WASHER 5/8	2	72	FLAT WASHER 5/8	FW10
3	72	LOCK WASHER 5/8	3	72	LOCK WASHER 5/8	LW10
4	72	HEX NUT 5/8	4	72	HEX NUT 5/8	HN10C
5	34	HEX BOLT 3/8 X 1-1/2	5	34	HEX BOLT 3/8 X 1-1/2	HB06C2405
6	34	FLAT WASHER 3/8	6	34	FLAT WASHER 3/8	FW06
7	37	FLANGED 1/2 LOCK NUT 3/8	7	37	FLANGED 1/2 LOCK NUT 3/8	ZN06C
8	14	HEX BOLT 1/2 X 1-1/2	8	14	HEX BOLT 1/2 X 1-1/2	HB06C2405
9	14	HEX NUT 1/2	9	14	HEX NUT 1/2	HN06C
10	28	FLAT WASHER 1/2	10	28	FLAT WASHER 1/2	FW06C
11	14	LOCK WASHER 1/2	11	14	LOCK WASHER 1/2	LW06C
12	3	HEX BOLT 3/8 X 1	12	3	HEX BOLT 3/8 X 1	HB06C1605
12	44	WEDGE WASHER 5/8	12	44	WEDGE WASHER 5/8	WW10

SPECIFICATIONS:
 *MILD STEEL CONSTRUCTION
 *25" 4-3/16" CENTERLINE OF PULLEYS, 8" X 11.5# STRUCTURAL CHANNEL FRAME
 *HORIZONTAL OPERATION
 *30" WIDE SCANDURA SECURITY 220#, 2-PLY SMOOTH RUBBER BELT W/2/16" X 1/4" COVERS VULCANIZED ENDLESS
 *14" DIAMETER MINE-DUTY HEAD PULLEY W/3/8" VULCANIZED HERRINGBONE LAGGING
 *14" DIAMETER MINE-DUTY WINGED TAIL PULLEY
 *DODGE TYPE E PILLOW BLOCK ROLLER BEARINGS
 *CR1045 SHAFTING
 *PROTECTED SCREW TAKE-UP W/12" TRAVEL ON HEAD PULLEY
 *FMC SERIES 7000, CEMA D 5" SEALED 45 DEGREE TROUGHING IDLERS ON 4" CENTERS AND FMC SERIES 7000, CEMA D 5" FLAT SEALED RUBBER DISC RETURN IDLERS ON 10" CENTERS
 *EXPANDED METAL RETURN IDLER GUARDS ON IDLERS UNDER 10" FROM GRADE
 *PROTECTED SCREW TAKE-UP ON TAIL PULLEY
 *DISCHARGE SPOUT W/ANGLE FLANGE AND INSPECTION DOOR (MIN 2/3 WIDTH)
 *ARGONICS MICRO ERASER BELT CLEANER W/APTOR URETHANE BLADE AND TWIST TENSIONER
 *5" SKIRTED INLET W/RAPAT LHM IMPACT CRADLE
 *ALLEN BRADLEY, 872C PROXIMITY SWITCH MOUNTED ON TAIL SHAFT
 *PAINTED DUNES TAN ENAMEL
 *RELIANCE XE/SHPT/TEFC/230/460V/60HZ/3PH MOTOR
 *DODGE TA3203 CLASS 111 SHAFT MOUNT REDUCER W/V-BELT DRIVE, MOTOR MOUNT AND GUARD FOR 135 FPM BELT SPEED
 *LESS WIRING, CONTROLS AND SUPPORTS
 *MATERIAL COVERED: CLM AT 53 POF, 90 TPH



DRAWING NUMBER: 205-1-0191

REV	DATE	BY	RELEASED	DESCRIPTION
A	01-27-06	JRL	RELEASED	

THE RAPAT CORPORATION
 The Rapat Corporation
 Heavy Industrial Parts
 Hawley, Minnesota 55044
 218-485-3344

TITLE: CTR2530
 FOR NESTLE PURINA PETCARE CO.
TAG: CNV-2626

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 DATE: 01-27-06
 SCALE: .04
 DRAWN BY: JRL
 CHECKED BY: SPS
 PROGRAM NUMBER: C52470
 SIZE: D
 SHEET NUMBER: 1 OF 1
 DRAWING NUMBER: 205-1-0191