



SELECT DESIRED CONTACT MATERIAL		
SELECT DESIRED CONTACT MATERIAL	OPTION SELECTION (MARK SELECTION WITH 'X')	INITIALS (CONFIRM SELECTION WITH INITIALS)
STANDARD CONTACT MATERIAL 304 STAINLESS STEEL	<input type="checkbox"/>	
UPGRADE CONTACT MATERIAL 316 STAINLESS STEEL	<input type="checkbox"/>	

BILL OF MATERIAL

ITEM	QTY.	PART No.	DESCRIPTION
1	1	099-01-1000A	BASE
2	1	1020-01-10641	NAMEPLATE
3	1	196-01-10150	SCREEN GAP WARNING NAMEPLATE
4	1	196-02-10122K	MACHINE HOUSING
5	REF		SCREEN 2F
6	REF		IMPELLER 2F
7	1	196-09-1004JKK	MOTORMOUNT
8	1	196-13-1006JKK	UPPER GUARD (BOLTED)
9	1	196-15-002	IMPELLER SPACER SET
10	1	100251	IMPELLER SCREW
11	1	106001	SILICONE INLET O-RING (SEE NOTE 5)
12	2	109500	HHCS M8 x 1.25 x 20 mm LG
13	2	109544	M8 FLAT WASHER
14	4	109510	UPPER GUARD BOLTS
15	1	196-03-10009	SPINDLE ASSEMBLY STANDARD
16	REF	196-19-10011	SPINDLE MAINTENANCE KIT (SEE NOTE 7)
17	REF	106-19-10000	MISCELLANEOUS SPARES KIT (SEE NOTE 7)

- NOTES:**
- IMPELLER MUST ROTATE COUNTERCLOCKWISE WHEN VIEWED FROM THE TOP.
 - APPROXIMATE UNCRATED MACHINE WEIGHT WITH MOTOR 700 lbs OR 318 kg.
 - SPECIFIED MATERIAL AND FINISHES:
 CONTACT SURFACES: 304* SS, 150 GRIT (Ra 1.06µm)
 NON-CONTACT SURFACES: 304* SS, BEAD-BLAST, WELDED AS LAD.
 OR BETTER
 SCREENING: 316 SS, 150 GRIT (Ra 1.06µm)
 IMPELLER: 316 SS, 150 GRIT (Ra 1.06µm)
 * PLEASE NOTE THAT A HIGHER GRADE OF MATERIAL MAY BE SUBSTITUTED, TOP SOME OR ALL PARTS, BASED ON AVAILABILITY.
 4) REFER TO LIFTING INSTRUCTIONS ON CRATE.
 5) MATERIAL COMPLIES WITH THE REQUIREMENTS OF THE FDA 21 CFR 177.2600 RUBBER ARTICLES INTENDED FOR REPEATED USE.
 6) PLEASE REFER TO THE FOLLOWING LAYOUT DRAWINGS TO SELECT LISTED OPTIONS.

OPTION	DRAWING No.
CHUTE	LA-CML-10753
NA SAFETY INTERLOCK	LA-CML-10932
NA MOTOR	LA-CML-10754
NA PLANT ELECTRICAL SUPPLY	LA-CML-10754
NA NO-LOAD IMPELLER RPM (FOR FIXED SPEED)	LA-CML-10754
CE SAFETY INTERLOCK	LA-CML-10932
CE MOTOR	LA-CML-10931
CE PLANT ELECTRICAL SUPPLY	LA-CML-10931
CE NO-LOAD IMPELLER RPM (FOR FIXED SPEED)	LA-CML-10931
SHROUD	LA-CML-10755
FRAME AND DISCHARGE HEIGHT	LA-CML-10756

7) THIS KIT WAS NOT ORDERED. PART No. PROVIDED FOR FUTURE REFERENCE ONLY.

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REV.	DESCRIPTION	DATE	BY	DATE
C	REVISED NAMEPLATE	05 OCT 06	DLS	
B	UPDATED TO NEW STANDARD	23 JUN 06	ESR	
A	CHANGED MODEL NUMBER	13 JAN 05	DLS	

SECURITY OF INFORMATION & PROPERTY IS GOOD BUSINESS FOR BOTH OF US QUADRO SUBSCRIBES TO THIS CODE OF ETHICS

QUADRO ENGINEERING INC
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TITLE: **COMIL G96**

REF DWG No.	DATE	CHECKED BY	SCALE	REV.
LA-CML-10752	14 APR 04	DLS	1:8	C